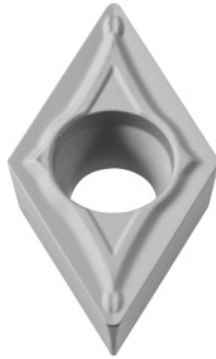


**Indexable insert for turning DCMT 070204, for finish machining, Grade: HBT020****Order data**

Order number	260376 HBT020
GTIN	4062406257071
Item class	22D

Technical description

Feed f	0.1 - 0.3 mm/rev.
Main application	P
Chip breaker	PF
Number of changes/inserts	2
Cutting speed v_c main application	120 - 330 m/min
ISO code indexable insert	DCMT 070204
Grade	HBT020
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tool material	Carbide

Cutting conditions	slightly interrupted
Coating	TiCN
Cutting depth a_p	0.4 - 1.5 mm
Type of product	Indexable insert for turning